## TunedMercedes M157/M278 Install

- Please Inspect all parts
  - L & R Tubes
  - 2 x Front tubes Silicone Uncut
  - · L & R Boxes
  - 2 x K&N Air Filters
- · Remove old air boxes
  - Loosen connections on rubber tubing and from the map sensors in rear
    - Hint twist MAP Sensor to remove completely
  - · Pull Upward on the Air Boxes to Remove
- · Layout new boxes tubes and tubes from front
- · Check fitment of the L & R tubes they are directional
  - If in wrong direction the air intake will be too high
- Check fitment of the boxes
- Cut paper tubing from old MB paper front inlet tubes measure out how much silicone is needed and cut edges
  - · The silicone tubing wraps around the OEM tube end at the front and rear
  - In the front you will need to epoxy or glue the front intake to the tube
  - Attach front and rear OEM connections to new cut down silicone tubing
    - Epoxy recommended
- · Gently attach directional L & R tubes to silicone inlet/vacuum oem tubing
- · Arrange box around tube
- Gently attach K&N tubing around round end of the tube within the box
- Attach MAP sensor if it fits, if not please add the one provided MAP extender
- Tighten fasteners to initial slight resistance no more than 5 pound feet
- Attach Front Tubes to box using oem front and rear connectors